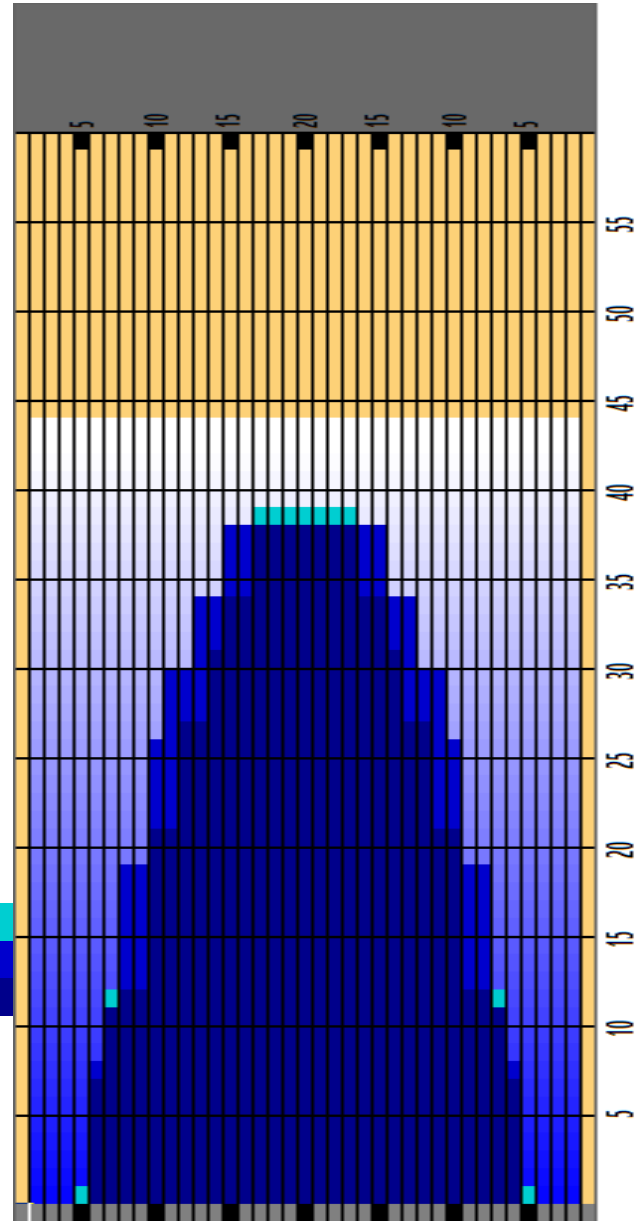


|                      |         |                    |         |                    |          |
|----------------------|---------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 44      | Reverse Brush Drop | 40      | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 15.4 mL | Reverse Oil Total  | 9.65 mL | Volume Oil Total   | 25.05 mL |
| Tank Configuration   | Only A  | Tank A Conditioner | prodigy | Tank B Conditioner | prodigy  |

|    | START | STOP | LOADS | MICS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|----|-------|------|-------|------|-------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 1     | 50   | 10    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2  | 5L    | 5R   | 1     | 50   | 14    | 31      | 0.0   | 1.9  | 1.9  | 1550  |
| 3  | 6L    | 6R   | 2     | 50   | 18    | 58      | 1.9   | 7.0  | 5.1  | 2900  |
| 4  | 7L    | 7R   | 2     | 50   | 18    | 54      | 7.0   | 12.1 | 5.1  | 2700  |
| 5  | 10L   | 10R  | 3     | 50   | 22    | 63      | 12.1  | 21.4 | 9.3  | 3150  |
| 6  | 12L   | 12R  | 2     | 50   | 22    | 34      | 21.4  | 27.6 | 6.2  | 1700  |
| 7  | 14L   | 14R  | 1     | 50   | 26    | 13      | 27.6  | 31.2 | 3.6  | 650   |
| 8  | 15L   | 15R  | 1     | 50   | 26    | 11      | 31.2  | 34.8 | 3.6  | 550   |
| 9  | 17L   | 17R  | 1     | 50   | 30    | 7       | 34.8  | 39.0 | 4.2  | 350   |
| 10 | 2L    | 2R   | 0     | 50   | 30    | 0       | 39.0  | 44.0 | 5.0  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 0       | 44.0  | 38.0 | -6.0 | 0     |
| 2 | 15L   | 15R  | 1     | 50   | 30    | 11      | 38.0  | 33.8 | -4.2 | 550   |
| 3 | 13L   | 13R  | 1     | 50   | 30    | 15      | 33.8  | 29.6 | -4.2 | 750   |
| 4 | 11L   | 11R  | 1     | 50   | 26    | 19      | 29.6  | 26.0 | -3.6 | 950   |
| 5 | 10L   | 10R  | 2     | 50   | 26    | 42      | 26.0  | 18.7 | -7.3 | 2100  |
| 6 | 8L    | 8R   | 2     | 50   | 26    | 50      | 18.7  | 11.4 | -7.3 | 2500  |
| 7 | 7L    | 7R   | 1     | 50   | 22    | 27      | 11.4  | 8.3  | -3.1 | 1350  |
| 8 | 6L    | 6R   | 1     | 50   | 18    | 29      | 8.3   | 5.8  | -2.5 | 1450  |
| 9 | 2L    | 2R   | 0     | 50   | 18    | 0       | 5.8   | 0.0  | -5.8 | 0     |



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 6.76                 | 1.67                | 1.08                | 1.08                 | 1.67                | 6.76                 |

