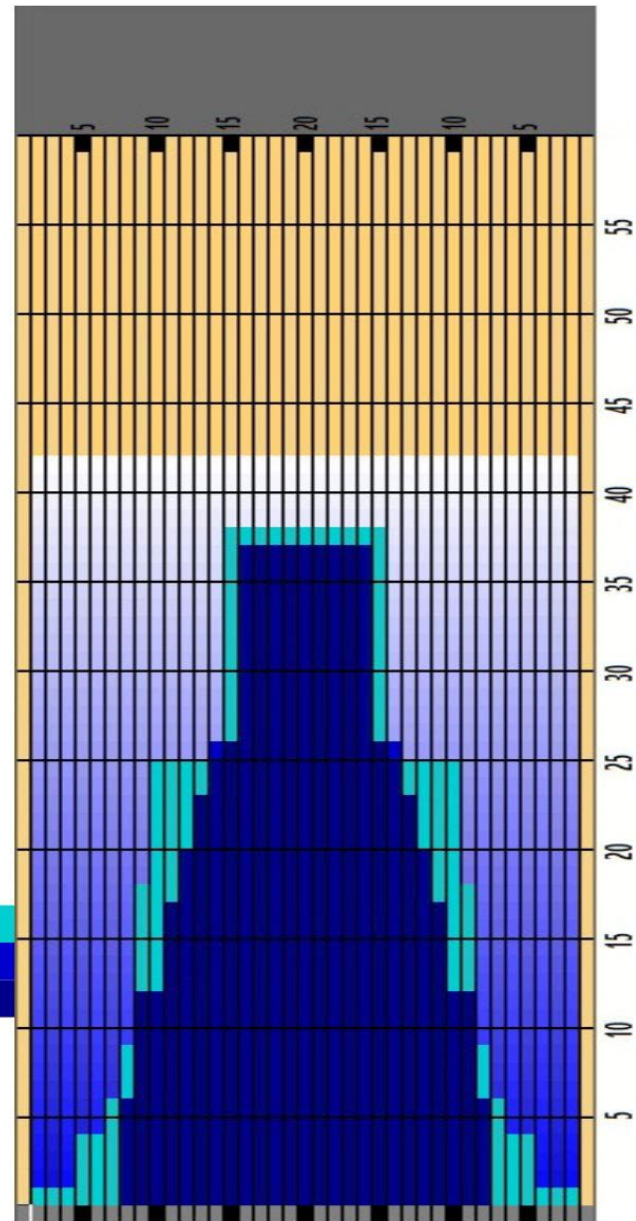


| | | | | | |
|----------------------|-----------------|--------------------|----------------|--------------------|-----------------|
| Oil Pattern Distance | 42 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 15.05 mL | Reverse Oil Total | 10.2 mL | Volume Oil Total | 25.25 mL |
| Tank Configuration | Only A | Tank A Conditioner | Prodigy | Tank B Conditioner | Prodigy |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|----|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 14 | 74 | 0.0 | 1.9 | 1.9 | 3700 |
| 2 | 5L | 5R | 1 | 18 | 31 | 1.9 | 4.4 | 2.5 | 1550 |
| 3 | 7L | 7R | 1 | 18 | 27 | 4.4 | 6.9 | 2.5 | 1350 |
| 4 | 8L | 8R | 1 | 18 | 25 | 6.9 | 9.4 | 2.5 | 1250 |
| 5 | 9L | 9R | 1 | 22 | 23 | 9.4 | 12.5 | 3.1 | 1150 |
| 6 | 9L | 9R | 2 | 22 | 46 | 12.5 | 18.7 | 6.2 | 2300 |
| 7 | 10L | 10R | 1 | 26 | 21 | 18.7 | 22.3 | 3.6 | 1050 |
| 8 | 10L | 10R | 1 | 26 | 21 | 22.3 | 25.9 | 3.6 | 1050 |
| 9 | 15L | 15R | 2 | 30 | 22 | 25.9 | 34.4 | 8.5 | 1100 |
| 10 | 15L | 15R | 1 | 30 | 11 | 34.4 | 38.6 | 4.2 | 550 |
| 11 | 2L | 2R | 0 | 30 | 0 | 38.6 | 42.0 | 3.4 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|----|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 42.0 | 37.0 | -5.0 | 0 |
| 2 | 16L | 16R | 3 | 26 | 27 | 37.0 | 26.0 | -11.0 | 1350 |
| 3 | 14L | 14R | 1 | 22 | 13 | 26.0 | 22.9 | -3.1 | 650 |
| 4 | 13L | 13R | 1 | 22 | 15 | 22.9 | 19.8 | -3.1 | 750 |
| 5 | 12L | 12R | 1 | 18 | 17 | 19.8 | 17.3 | -2.5 | 850 |
| 6 | 11L | 11R | 2 | 18 | 38 | 17.3 | 12.2 | -5.1 | 1900 |
| 7 | 9L | 9R | 1 | 18 | 23 | 12.2 | 9.7 | -2.5 | 1150 |
| 8 | 9L | 9R | 2 | 14 | 46 | 9.7 | 5.8 | -3.9 | 2300 |
| 9 | 8L | 8R | 1 | 10 | 25 | 5.8 | 4.4 | -1.4 | 1250 |
| 10 | 2L | 2R | 0 | 10 | 0 | 4.4 | 0.0 | -4.4 | 0 |



Cleaner Ratio Main MixNA Cleaner Ratio Back End MixNA Cleaner Ratio Back End DistanceNA Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Forward
Reverse
Combined

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 8.93 | 1.92 | 1.15 | 1.15 | 1.92 | 8.93 |

